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(54) **MODULE AND METHOD FOR MANAGING WATER AND OTHER FLUIDS**

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See application file for complete search history.

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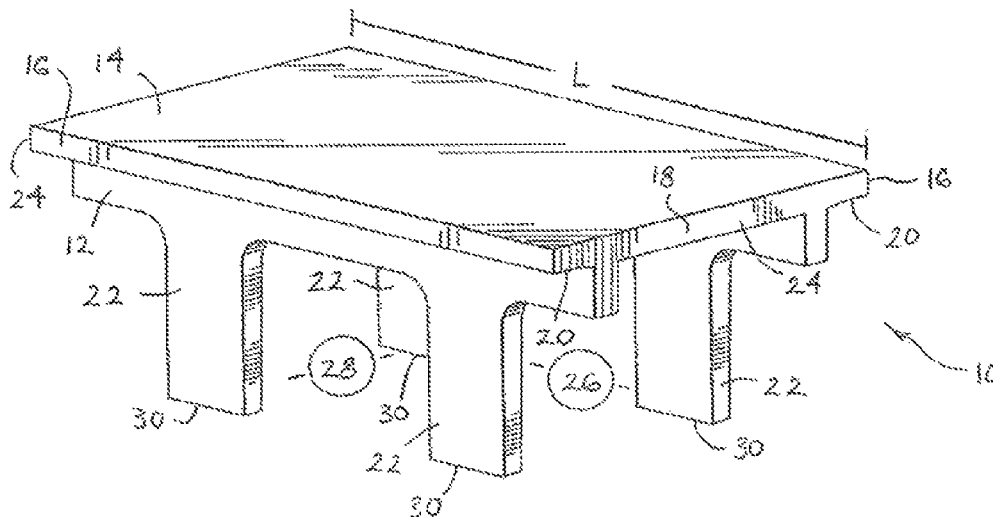
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(57) **ABSTRACT**

Modules for use in an assembly for managing the flow of water beneath a ground surface and assemblies of such modules are disclosed. The modules include supports and a deck portion and the supports are spaced apart and form channels with a main section of the deck portion. The deck portion also includes at least one section extending from a main section.

58 Claims, 6 Drawing Sheets



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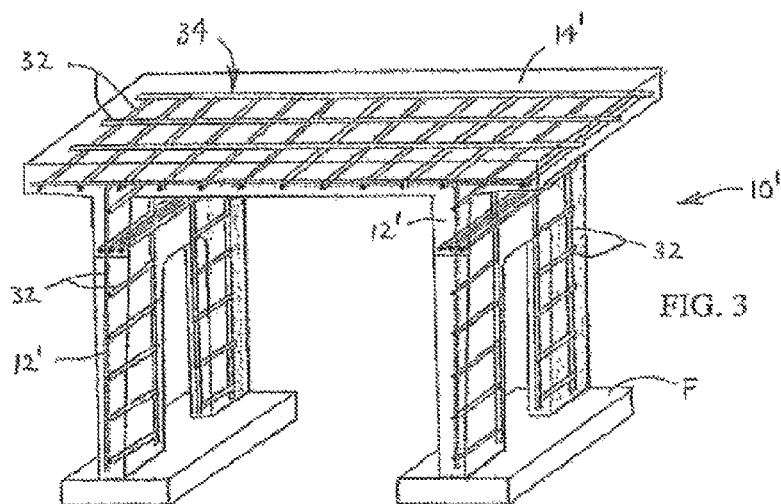
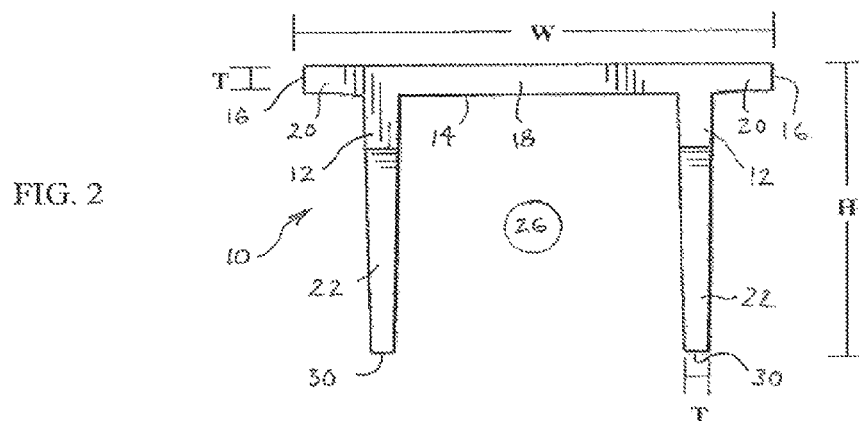
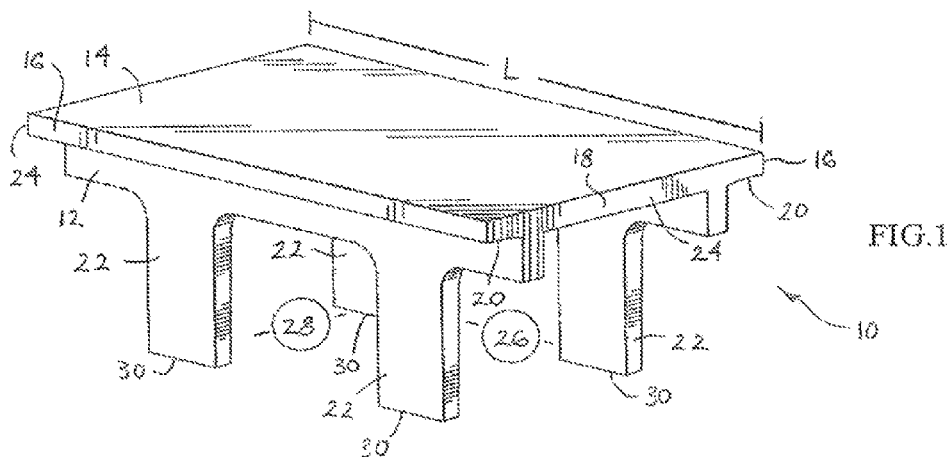
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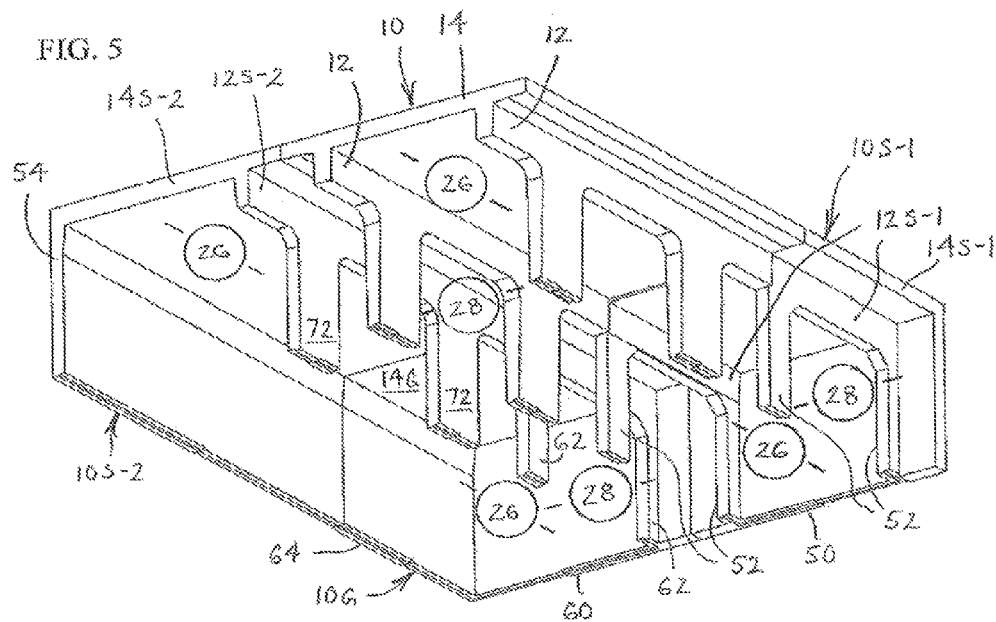
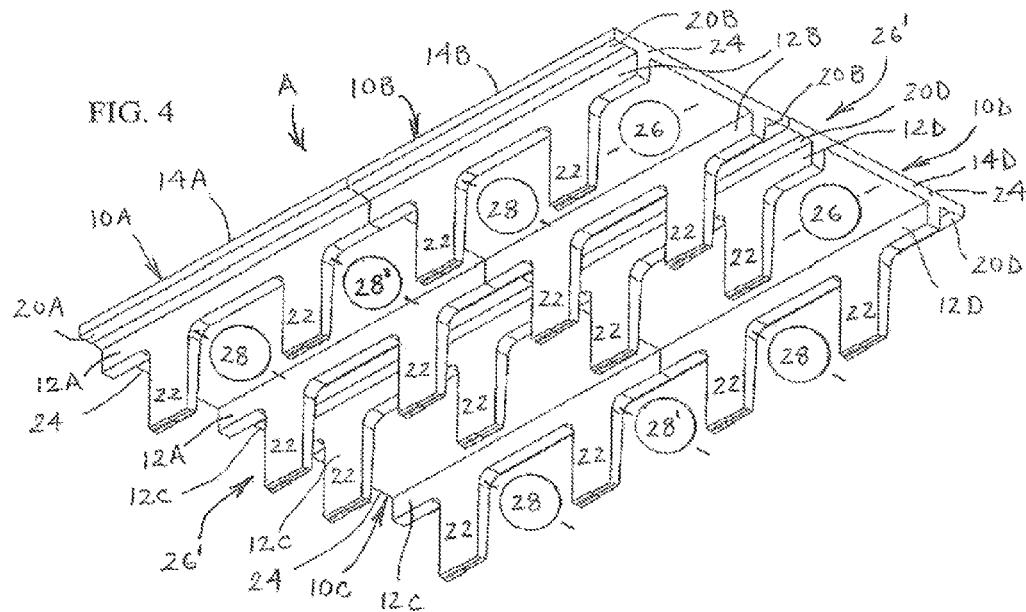
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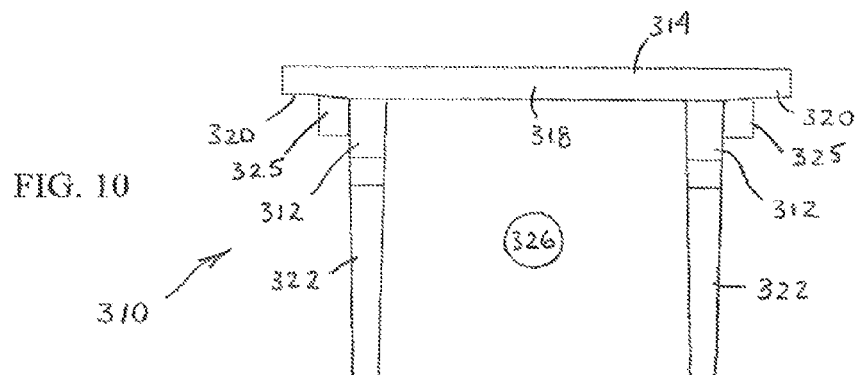
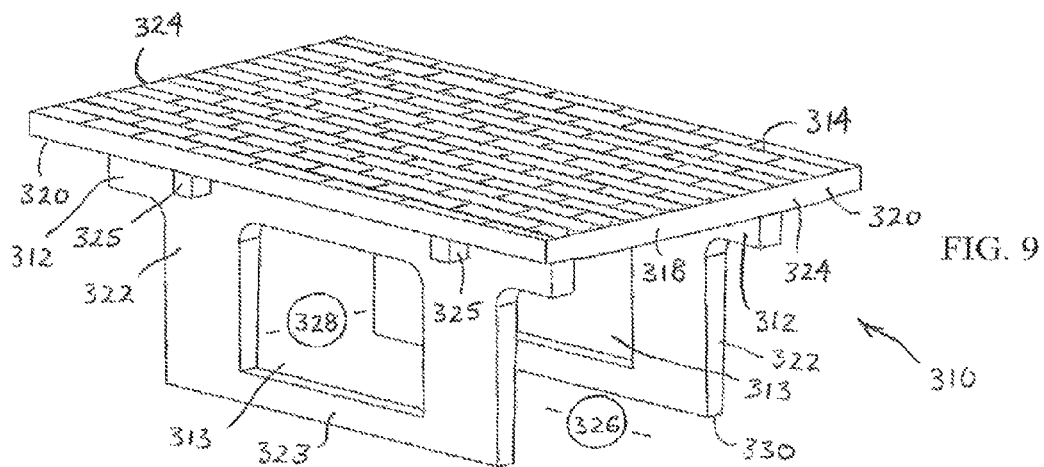
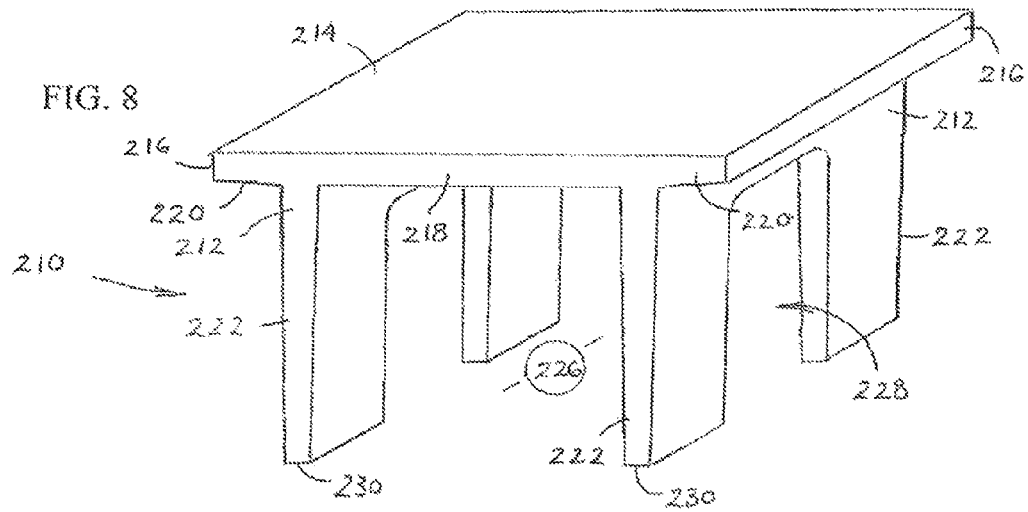


FIG. 11

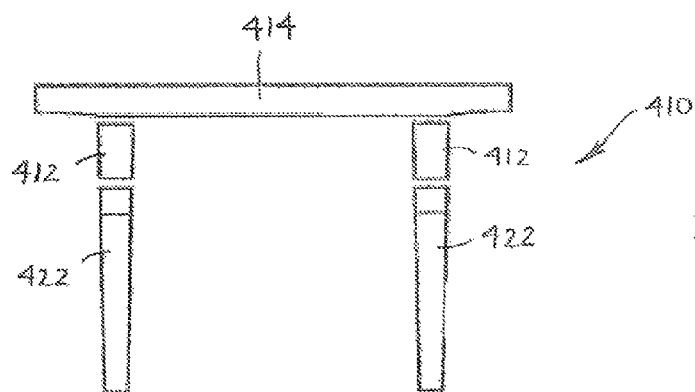
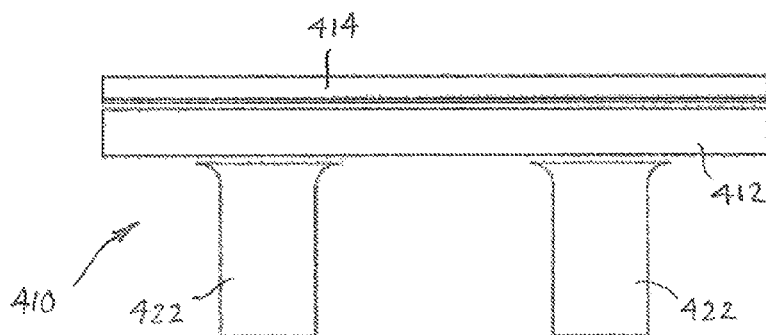
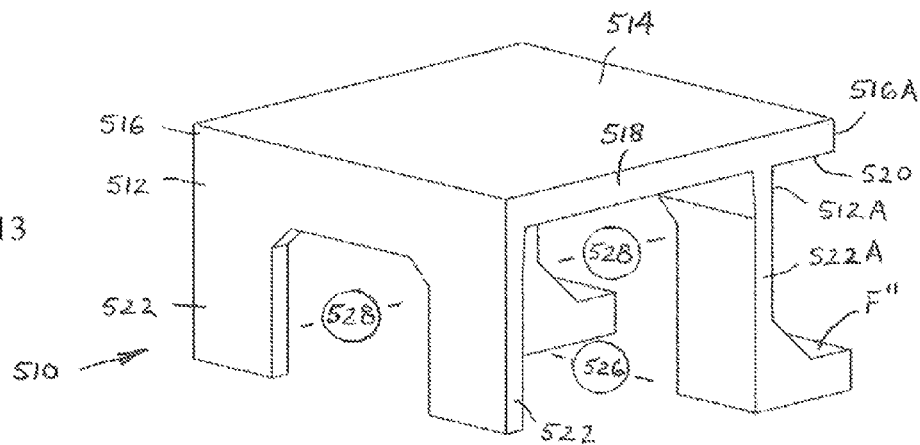
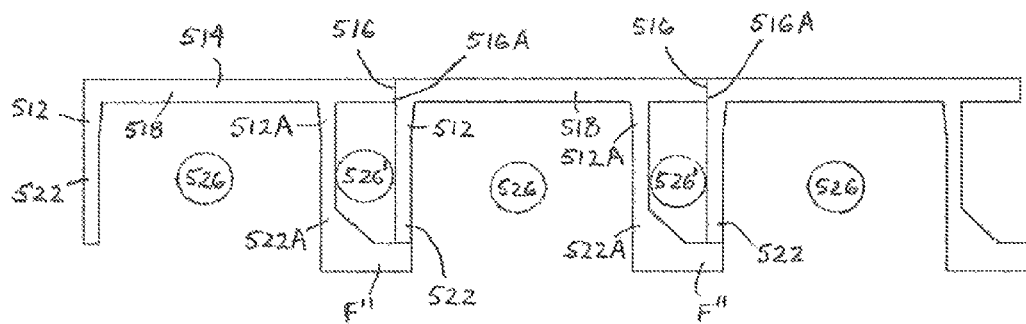
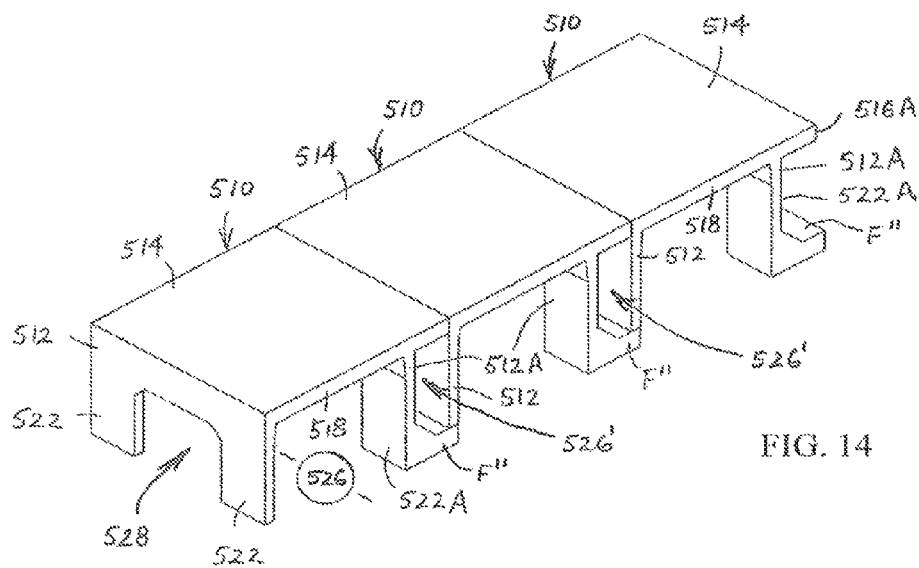


FIG. 12

FIG. 13





1

MODULE AND METHOD FOR MANAGING WATER AND OTHER FLUIDS

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a divisional application of, and thus claims priority from, U.S. patent application Ser. No. 12/553,732 filed on Sep. 3, 2009, now allowed, which is a continuation-in-part of U.S. Design Application No. 29/333,248 filed Mar. 5, 2009. The entirety of these applications are hereby incorporated by reference in their entirety as if fully set forth herein.

BACKGROUND

The present disclosure generally relates to managing the flow of and more specifically the retention or detention of fluids, such as storm water. Water retention and detention systems accommodate runoff at a given site by diverting or storing water, preventing pooling of water at a ground surface, and eliminating or reducing downstream flooding.

An underground water retention or detention system generally is utilized when the surface area on a building site is not available to accommodate other types of systems such as open reservoirs, basins or ponds. Underground systems do not utilize valuable surface areas as compared to reservoirs, basins or ponds. They also present fewer public hazards than other systems, such as by avoiding having open, standing water which would be conducive to mosquito breeding. Underground systems also avoid aesthetic problems commonly associated with some other systems, such as algae and weed growth. Thus, it is beneficial to have an underground system to manage water effectively.

One disadvantage of current underground systems is that they must accommodate existing or planned underground facilities such as utilities and other buried conduits. At the same time, an underground water retention or detention system must be effective in diverting water from the ground surface to another location. Therefore, it would be advantageous to provide a modular underground assembly which has great versatility in the plan area form it can assume.

Another disadvantage of current underground systems is that they often fail to provide relatively unrestricted water flow throughout the system. It would be preferable instead to provide systems which can permit relatively unconstrained flow throughout their interior.

Depending on the location and application, underground systems often must be able to withstand traffic and earth loads which are applied from above, without being prone to cracking, collapse or other structural failure. Indeed, it would be advantageous to provide underground systems which accommodate virtually any foreseeable loads applied at the ground surface in addition to the weight of the earth surrounding a given system. Such systems also preferably may be constructed in ways that are relatively efficient in terms of the cost, fluid storage volume and weight of the material used, as well as the ease with which the components of the systems can be shipped, handled and installed.

Modular underground systems are taught in StormTrap LLC U.S. Pat. Nos. 6,991,402; 7,160,058 and 7,344,335 ("the Burkhardt Patents"), each of which is incorporated by reference in its entirety.

The present disclosure relates to the configuration, production and methods of use of modules, which are preferably fabricated using precast concrete and are usually installed in longitudinally and laterally aligned configura-

2

tions to form systems having underground channels for managing the flow of, retaining and/or detaining water.

Different forms of underground water retention and/or detention structures have been either proposed or made. Such structures commonly are made of concrete and attempt to provide large spans, which require very thick components. The structures therefore are very massive, leading to inefficient material usage, more difficult shipping and handling, and consequently higher costs. Other underground water conveyance structures such as pipe, box culvert, and bridge culvert have been made of various materials and proposed or constructed for particular uses. However, such other underground structures are designed for other applications or fail to provide the necessary features and above-mentioned desired advantages of the modular systems disclosed herein.

SUMMARY

The present disclosure is directed, in some of its several aspects, to a module and a modular assembly for managing the flow of water beneath a ground surface. The modules have unique configurations that permit thinner components. This facilitates a reduction in material usage, weight and cost, with easier shipping and handling.

In one example, a module is disclosed for use in an assembly for managing the flow of water beneath a ground surface. The module includes at least two supports, a deck portion having a main section located on top of the at least two supports and at least one secondary section extending from the main section. The supports are spaced apart and together with the main section define an interior channel. At least one of the supports has at least one leg section spaced from ends of the deck portion.

In another example, an assembly for managing the flow of water beneath a ground surface is disclosed and includes a plurality of modules with each module having a deck portion and each deck portion being placed adjacent at least one other deck portion of another module. Each module further includes at least two supports with the at least two supports being spaced apart and together with the deck portion forming an interior channel. A deck portion of at least one of the modules also includes at least one section extending beyond the interior channel.

Another example assembly for managing the flow of water beneath a ground surface is disclosed as having at least one first module that includes at least two supports, a deck portion including a main section located on top of the at least two supports, with the supports being spaced apart and together with the main section defining an interior channel. The deck portion further includes a section extending beyond the interior channel, and at least one of the supports has at least two leg sections spaced from ends of the deck portion. The at least two leg sections are spaced apart and define a support channel therebetween. The example assembly further includes a plurality of side modules, with each side module including a deck portion, and at least two supports disposed below the deck portion. The supports are spaced apart and together with the deck portion define an interior channel. Within the example assembly, each deck portion of the first and side modules is placed adjacent at least one other deck portion of either one of the plurality of side modules or the at least one first module.

A further example assembly for managing the flow of water beneath a ground surface is disclosed, with the assembly having at least one first module that includes a deck portion having a main section and first and second cantile-

vered sections, at least two supports disposed below the main section, and with the supports being spaced apart and together with the deck portion defining an interior channel. The assembly also includes a plurality of side modules, with each side module including a deck portion, at least two supports disposed below the deck portion, and the supports being spaced apart and together with the deck portion defining an interior channel. Each deck portion of the first and side modules is placed adjacent at least one other deck portion of either one of the plurality of side modules or the at least one first module. Also, a first of the supports and a first of the cantilevered sections of the at least one first module together with a support of an adjacent module define an outer channel, and a second support and second cantilevered section of the at least one first modules together with a support of an adjacent module defines another outer channel, wherein the outer channels are in fluid communication with the interior channel of the at least one first module.

DETAILED DESCRIPTION OF THE DRAWINGS

FIG. 1 is a upper perspective view of a first example module for an assembly for managing the flow of water beneath a ground surface.

FIG. 2 is an end view of the module shown in FIG. 1.

FIG. 3 is an upper perspective view showing an example of reinforcing elements within an outline of a module, such as the module shown in FIG. 8, and with the module sitting on footings.

FIG. 4 is a lower perspective view of an assembly of four of the example modules shown in FIG. 1.

FIG. 5 is a lower perspective view illustrating an example of four modules forming an outer corner of an assembly.

FIG. 6 is an upper perspective view of an interior module adjacent a side module, and with the modules sitting atop a floor.

FIG. 7 is an upper perspective view illustrating another example of a corner of an assembly that includes a first set of modules inverted and forming a base and a second set of modules stacked atop the first set of modules.

FIG. 8 is an upper perspective view of another example module.

FIG. 9 is an upper perspective view of a further example module.

FIG. 10 is an end view of the module shown in FIG. 9.

FIG. 11 is a side exploded view of a further example module.

FIG. 12 is an end exploded view of the module shown in FIG. 11

FIG. 13 is an upper perspective view of an example module that includes a support having an integral footing that also provides a footing for an adjacent module.

FIG. 14 is an upper perspective view of an assembly of three of the example modules shown in FIG. 13, with each integral footing being used by a support of an adjacent module.

FIG. 15 is a side view of the assembly of modules shown in FIG. 14.

DETAILED DESCRIPTION

The present disclosure generally provides a module for an underground assembly to manage the flow of water. In one aspect, the disclosed modules provide great versatility in the configuration of a modular assembly. The modules may be assembled in any customized orientation to suit a plan area

or footprint as desired for a particular application and its side boundaries. The modular assembly may be configured to avoid existing underground obstructions such as utilities, pipelines, storage tanks, wells, and any other formations as desired. Some of the modules that may be used in particular configurations of an underground assembly to manage the flow of water also are sold by StormTrap LLC of Morris, Ill., under the trademark STORMTRAP®.

The modules are configured to be preferably positioned in the ground at any desired depth. For example, the topmost portion of an assembly of modules may be positioned so as to form a ground surface or traffic surface such as, for example, a parking lot, airport runway or tarmac. Alternatively, the modules may be positioned within the ground, underneath one or more layers of earth. In either case, the modules are sufficient to withstand earth, vehicle, and/or object loads. The example modules are suitable for numerous applications and, by way of example but not limitation, may be located under lawns, parkways, parking lots, roadways, airports, railroads, or building floor areas. Accordingly, the preferred modules give ample versatility for virtually any application while still permitting water flow management and more specifically, water retention or detention.

In another aspect, the module permits water to flow within its interior volume which is defined by channels that will be described in detail herein. The channels are generally defined by a deck portion and at least two supports. Preferably, these channels occupy a relatively large proportion of the volume defined by the module. The module design permits a large amount of internal water flow while minimizing the excavation required during site installation and minimizing the plan area or footprint occupied by each module.

Turning to the drawing figures of the disclosure, FIGS. 1 and 2 illustrate an example module, generally designated at 10, for use in an assembly for managing the flow of water beneath a ground surface. The illustrated module 10 includes two supports 12 and a deck portion 14 located on top of the supports 12. The supports 12 are positioned underneath the deck portion 14 and spaced from longitudinal sides 16 of the deck portion 14. The supports 12 extend from the deck portion 14 and rest on a solid base or footing, such as footings F shown in FIG. 3.

The deck portion 14 may be in the form of any selected shape, but is shown in the preferred configuration as a rectangular slab. The deck portion 14 includes a main section 18 and at least one further section 20 extending from the main section 18. Preferably, the deck sections are integrally formed. The supports 12 also are spaced from the longitudinal sides 16, such that the sections 20 extending from the main section 18 are cantilevered or overhang from the supports 12. Sections 20 preferably are formed such that they need not be supported by an adjacent structure when installed. The supports 12 also are spaced apart from one another. The supports 12 may further include leg sections 22. In the illustrated example in FIGS. 1 and 2, each support 12 has two leg sections 22 that are spaced from ends 24 of the deck portion 14. However, it will be appreciated that more or fewer leg sections 22 may be configured for each support 12. In addition, more supports 12 may be positioned under the deck portion 14.

To manage the flow of water, the module 10 defines an interior channel 26 which is preferably open at the ends of the module 10. The interior channel 26 is defined by the supports 12 and the main section 18 of the deck portion 14. As shown in FIGS. 1 and 2, the interior channel 26 extends

5

in the longitudinal direction of the module **10** to permit the flow of water in the longitudinal direction. The module **10** also may include support channels **28** in the lateral direction. In the embodiment illustrated, the leg sections **22** of each of the supports **12** are spaced apart to define a support channel **28** therebetween. Both the interior channel **26** and support channels **28** are in fluid communication with one another so as to permit water flow in the longitudinal and lateral directions.

As illustrated, each of the channels **26**, **28** of the example module **10** in FIGS. **1** and **2** extends to the bottom surface **30** of the supports **12**, and thus to a footing or floor on which the module **10** sits. This configuration allows for relatively unconstrained fluid flow through the module **10** regardless of the fluid level. However, it will be appreciated that there can be other configurations for the channels. For example, one or both of the ends of the interior channel may be sealed off to prevent any flow of water out of the interior channel in that direction. In addition, a support may be a solid wall that does not define a lateral channel. Alternatively, a channel may not extend to the bottom surface **30** of the supports **12**, such as by forming a window opening in a support **12**, rather than an opening that extends to the floor.

The channels **26**, **28** are preferably quite large, so as to allow relatively unrestricted fluid flow therethrough. The large channel sizes also prevent clogging due to surface debris which may be swept into the modules **12** by the flow of storm water. While it is preferred that the channels **26**, **28** have approximately the same cross-sectional size, other configurations are also possible. It is preferred that the configuration of the interior channel **26** occupies substantially the entire area between the supports **12**. Similarly, it is preferred that each support channel **28** occupies substantially the entire area between the leg sections **22** of the support **12**, and each support **12** may include one or more support channels **28**. As is illustrated in FIGS. **1** and **2** the preferred shape of the support channels **28** is a downward-depending U-shape, for load distribution purposes, although other shapes such as squares or circles also may be used.

As illustrated in FIG. **1**, the module **12** has an overall length **L** that typically is in the range of two feet to twenty feet or more, and preferably is approximately fourteen feet. As illustrated in FIG. **2**, the span or width **W** of each module **12** typically may be two feet to ten feet or more and is preferably about eight and a half to nine feet. The thickness **T** of the deck portion **14** and supports **12** typically is in the range of five inches to twelve inches or more. By way of example, but not limitation, a thickness of seven inches has been found suitable for deck portions **14** having a width of up to nine and a half feet. The height **H** of the module **12** has an approximate range of two feet to twelve feet, and is preferably about five or six feet. It further is preferred that the channels **28** in the supports **12** have approximately the same cross-sectional size as one another. The height of each channel opening is in the range of approximately one foot to five feet, while the width of the channel opening is in the range of one foot to eight feet, and typically is approximately between four feet and seven feet, and preferably five feet. The sections **20** extending laterally from the main section **18** of the deck portion **14** may vary in the distance they extend in a cantilevered fashion from virtually no extension to up to over approximately one and a half feet.

The dimensions associated with these unique module constructions afford a significant savings in material, and therefore, a reduction in weight. The construction industry is often constrained by weight limits when transporting and moving materials; therefore, a weight reduction allows for

6

greater efficiency. Prior art modules commonly have supports located at the outer edges of a deck, thereby requiring a deck construction having a selected thickness to achieve a given lateral span. The example modules disclosed herein include sections of a deck portion that extend from a main section, typically in a cantilevered fashion, although additional gussets may be utilized. The use of at least one support spaced inboard from the sides of a deck portion results in a shorter span of the deck portion between the supports, which means that the overall deck portion may be thinner to withstand the same load. A thinner deck portion uses less material, which reduces the weight of the deck. In turn, a lighter deck portion permits the use of less massive supports to carry the decreased load of the thinner deck portion. This also facilitates the use of less massive footings to carry the lighter weight deck portion and supports. Lighter weight also translates into greater ease in handling the large module structures, as well as potentially smaller equipment to move and haul the modules. This may result in lower equipment and shipping costs.

Depending on the particular designs, the use of thinner or lighter weight modules as disclosed herein may require modifications to certain portions of the modules. For instance, by way of example and not limitation, the supports may be somewhat tapered in thickness from the top to the bottom. This is evident in the example module **10** shown in FIG. **2** where the support is thicker at its upper section than at its lower section. Similarly, the leg sections **22** may tend to broaden at the top where they spread out into the longer longitudinal section of a support. In viewing FIG. **2**, it also will be appreciated that the deck portion **14** may vary in thickness as a cantilevered portion **20** extends outward from the main section **18** and a support **12**. That is, the outer sections **20**, **120**, **220**, etc. of the illustrated deck portions may be tapered, as shown in many of the figures, where the deck portion extends outward from the support **12**, **112**, **212**, **312**, **412**. As most visible in FIGS. **2**, **3**, **5**, **6**, **8**, **9**, **10**, and **12**, the cantilevered sections **20**, **120**, **220**, **320**, and others that are not numbered (as in FIGS. **3**, **5**, **7**, and **12**) are tapered so that they are thicker where the support meets the deck portion. The underside of the deck portion then tapers in thickness to become thinner as one approaches the longitudinal (side) edge **16** of the module. The upper surface of the deck portion **14** lies in the same plane, as shown in the figures, while the tapering occurs on the underside of the cantilevered portions. Thus, the present disclosure illustrates examples of unique refinements in the design and construction of modules, which can provide significant advantages in weight and ultimately in handling and material costs.

As mentioned above, the modules **10** preferably are positioned in the ground and oftentimes underneath several layers of earth. Therefore, the modules **10** need to be constructed of a material that is able to withstand earth, vehicle, and/or object loads. Preferably, each module **10** is constructed of concrete, and more specifically precast concrete having a high strength. However, it will be appreciated that any other suitable material may be used.

As seen in a further example module **10'** in FIG. **3**, for added strength and structural stability, the modules **10'** preferably are formed with embedded reinforcements, which may be steel reinforcing rods **32**, prefabricated steel mesh **34** or other similar reinforcements. In the illustrated example module **10'**, the supports **12'** and deck portion **14'** preferably are formed as one integral piece.

The requirements for the size and location of such embedded reinforcements are dependent on the loads to which the module **10'** will be subjected. The specific reinforcements

for a particular module customarily are designed by a licensed structural engineer to work with the concrete to provide sufficient load carrying strength to support earth and/or traffic loads placed upon the modules. In place of the reinforcing bars or mesh, other forms of reinforcement may be used such as pre-tensioned or post-tensioned steel strands or metal or plastic fibers or ribbons. Alternatively, the modules may comprise hollow core material which is a precast, prestressed concrete having reinforcing, prestressed strands. Hollow core material has a number of continuous voids along its length and is known in the industry for its added strength. Where a module will be located at or beneath a traffic surface such as, for example, a parking lot, street, highway, other roadways or airport traffic surfaces, the module construction will meet American Association of State Transportation and Highway Officials (AASHTO) standards. Preferably, the construction will be sufficient to withstand an HS20 loading, a known load standard in the industry, although other load standards may be used.

When installed in an assembly, the supports and more specifically the leg sections of the modules are preferably placed on footings, pads or a floor. For example, a particular assembly design may specify the use of footings, such as footings F that are shown in FIG. 3, or may utilize a floor, such as the floor F' shown in FIG. 6. In either case, the added structure underlying the supports serves to distribute to the underlying soil the load of the module, as well as vertical loads placed on the module.

If using footings, the footings F may be positioned in a parallel and spaced orientation under the leg sections. The footings F preferably are made of concrete and may be precast or formed in-situ. The lateral distance between the footings preferably is filled with aggregate material or filter fabric material (not shown) to allow all or a portion of the water to be absorbed by the soil. The aggregate or fabric material preferably is placed between the footings and extends approximately to the top surface of the footings to form a flat layer for the bottom surface of a channel 26. The aggregate material may comprise any conventional material having a suitable particle size which allows water to be absorbed into the layers of earth beneath the assembly at a desired flow rate. Various filter fabrics also may be used. Alternatively, the area between the footings F may be filled with continuous in-situ concrete or a membrane forming a floor. The floor may be impervious except for an assembly outlet port. As described below in reference to further examples, a footing or floor also may be integrally formed with the bottom surfaces of the supports.

To create an assembly for management of water beneath a ground surface, multiple modules may be placed adjacent one another. In an assembly, the modules are preferably placed in side-by-side and/or end-to-end configurations. The assembly of modules may be arranged in what can be described as columns and rows. This is one way of combining modules in a reticulated configuration. Thus, a series of modules may be placed within an assembly in an end-to-end configuration to form what will be referred to as a first column. The first column is disposed along the longitudinal direction of the assembly. A second column of modules may be placed adjacent to and abutting the first column to form an array of columns and rows of modules. The rows are disposed along the lateral direction of the assembly. This configuration results in longitudinal channels being aligned with one another. Alternatively, it is possible to place modules in an offset or staggered orientation, such as, for example, an orientation commonly used for laying bricks, while still providing aligned channels. The length or

width of the assembly of modules is unlimited and the modules may be situated to form an assembly having an irregular shape.

FIG. 4 illustrates an example assembly A formed with four of the modules 10 illustrated in FIGS. 1 and 2. The four modules are positioned such that a first deck portion 14 is placed adjacent another deck portion 14. In the illustrated assembly A, deck portion 14A is positioned end to end with deck portion 14B in a first column, and side to side with deck portion 14C in a first row. Likewise, deck portion 14C is positioned end to end with deck portion 14D in a second column, with deck portion 14B positioned side to side with deck portion 14D in a second row. The resulting configuration of the assembly A is generally rectangular. In order to connect the modules of the assembly A, the joints formed between the adjacent modules surfaces are typically sealed with a sealant or tape such as, for example, bitmastic tape, wraps, filter fabric or the like. It will be appreciated that this assembly A merely is an example of a portion of a larger assembly, and typically would be positioned within the interior of a larger complete assembly that may also include different modules, some of which will be described below.

The configuration illustrated in FIG. 4 results in the interior channels 26 of modules 10A and 10B being in fluid communication longitudinally, along with the interior channels 26 of modules 10C and 10D. In addition, a support 12B and a cantilevered portion 20B of module 10B together with a support 12D and a cantilevered portion 20D of module 10D define an outer channel 26'. Likewise, a support 12A and a cantilevered portion 20A (not shown) of module 10A together with a support 12C and a cantilevered portion 20C of module 10C define another outer channel 26'.

With respect to lateral flow, the support channels 28 of modules 10A and 10C are in fluid communication laterally along with the support channels 28 of modules 10B and 10D. In turn, with the respective leg sections 22 being spaced from the respective ends 24 of the deck portions 14, a further lateral channel 28' is formed by the spaced apart leg sections 22 of two modules 10 that are adjacent each other in an end-to-end placement. It will be appreciated that this configuration of an assembly A provides for relatively unconstrained water flow between the modules in both the longitudinal and lateral directions.

There may be some instances where the assembly is used to detain or at least partially detain fluid. In these instances the assembly may be at least partially enclosed and may also include additional modules having closed walls. For example, as shown in FIG. 5, besides the first module 10, which is like the module depicted in FIG. 1, the assembly may also include side modules 10S-1 and 10S-2 and a corner module 10G. The side modules and corner module are disposed peripherally of the first module in FIG. 5 and have some of the same parts such that the same numbers will be used to designate like parts. It will be appreciated that other embodiments of modules also are possible at the periphery of the assembly. It also will be appreciated that in some instances modules with at least one closed wall may be included in the interior of the assembly. In the illustrated assembly, the four modules are positioned such that each deck portion is placed adjacent at least one other deck portion.

Due to the modular design, a plan area is not constrained to simple rectangular shapes. Rather, the modules may be combined in any desired free form plan area shape available within the constraints of the site. One skilled in the art will

appreciate that various combinations of these four types of modules can be used to create assemblies that fit virtually any desired configuration.

Side module 10S-1 is one example of a side module which is somewhat similar to the first module 10 of FIG. 1, but it functions also to form an end of an assembly of modules. Side module 10S-1 includes a deck portion 14S-1 and two supports 12S-1 supporting the deck portion and spaced from the sides of the deck portion 14S-1. Side module 10S-1 also includes an end wall 50, which is a substantially vertical wall extending downward from the deck portion 14S-1 at one of the ends of the deck portion. Thus, the example end wall 50, without any openings, defines an end boundary of the assembly. It will be appreciated that an end wall may include an opening to communicate with other water management components, such as a pipe.

As a result of the structure of the example side module 10S-1, the module has one closed longitudinal end. Together, the deck portion 14S-1 and the supports 12S-1 define an interior channel 26. The leg sections 52 of each of the support members 12S-1 are spaced apart to define a support channel 28 therebetween. In this example, the leg sections 52 are adjacent the end wall 50 at the outer end and are not spaced from the end of the deck portion 14S-1 at the opposite inner end. Both the interior channel 26 and support channels 28 are in fluid communication with one another so as to permit water flow in the longitudinal and lateral directions.

Side module 10S-2 is another example of a side module which is somewhat similar to the first module 10 of FIG. 1, but it functions also to form a side of an assembly of modules. Side module 10S-2 includes a deck portion 14S-2 and a support 12S-2 spaced inward from a longitudinal side of the deck portion 14S-2. Side module 10S-2 also includes a support 54 which extends from an outer longitudinal side of the deck portion 14S-2, rather than being spaced therefrom. Support 54 is a substantially vertical wall extending downward from the deck portion 14S-2 along one side of the deck portion, and thereby forms a side wall. Thus, the support 54 is a vertical wall with no openings that defines a side boundary of the assembly, although it will be appreciated that a side wall also may include an opening to communicate with other water management components, such as a pipe.

As a result of the structure of the example side module 10S-2, the module has one closed side. Together, the deck portion 14S-2 and the supports 12S-2, 54 define an interior channel 26. Support 12S-2 also includes leg sections 72 which are spaced apart and defines support channel 28 therebetween. Both the interior channel 26 and support channel 28 are in fluid communication with one another so as to permit water flow in the longitudinal and lateral directions.

The construction and dimensions of the side modules 10S-2 preferably are the same as that described for the first module, although other modifications are possible. In addition, as noted above, while the boundary walls, such as end wall 50 or side wall 54 are shown as being imperforate, it also is possible for these walls to include one or more inlet or outlet ports as necessary in order to allow inflow and outflow of water, as well as other fluids and solids carried by the fluids.

Corner module 10G incorporates into one module boundary walls somewhat similar to those of end wall 50 of side module 10S-1 and side wall 54 of side module 10S-2. In this way, the corner module 10G has one closed end wall 60 in the longitudinal direction and one closed side wall 64 which

intersects the closed end wall 60 to form a corner of an assembly of modules. Thus, the closed walls 60, 64 of the corner module 10G define an outer boundary of an assembly. Corner modules 10G preferably are placed at corner locations of an assembly and the dimensions of the corner modules may be similar to the modules adjacent to them, such as described with respect to the module 10 shown in FIG. 1. However, it will be appreciated that the actual dimensions of a corner module 10G may vary, and may depend on the requirements of the particular plan site.

Similar to side module 10S-1, corner module 10G includes a deck portion 14G, a support 12G and the support 64 that forms a side wall. Together, these portions define an interior channel 26. The support 12G also includes leg sections 62 which are spaced apart to define a support channel 28 therebetween. In this example, a first leg section 62 is adjacent the end wall 60 at the outer end, and a second leg section 62 is not spaced from the end of the deck portion 14G at the opposite inner end. Each corner module preferably defines at least one interior channel 26 and at least one support channel 28, similar to those channels previously described in FIGS. 1 and 4, to allow relatively unconstrained fluid flow between the channels of the modules in an assembly.

Like the module described in FIG. 1, in a corner or side module, the supports, whether internal or formed as outer walls, as well as the deck portion, all preferably are formed as one integral piece and preferably are made of precast concrete having a high strength. In addition, the modules preferably are formed with embedded reinforcements which may be steel reinforcing rods, prefabricated steel mesh or other similar reinforcements. As mentioned above, it will be appreciated that other embodiments of side modules and corner modules may be integrated with the first modules that are shown in FIG. 1 to create an assembly. For example, the side and corner modules described in the Burkhardt Patents, may be used to form sides and ends of an assembly, while using the modules 10 disclosed herein within the interior area of the assembly. Alternatively, an assembly may be constructed of numerous first modules and then surrounded by an exterior wall formed by the side modules disclosed herein, or of a different construction. Further, an assembly may be constructed with a plurality of interior modules described in the Burkhardt Patents and surround by sides and corner modules described herein.

As previously described, each module of the assembly is supported on top of some form of a footing or pad, although the underlying structure may be in the form of a floor. In one example, the footings F may be laid out and the modules 10 placed on top of the footings F, such as in FIG. 3. Alternatively, the footing may be integrally formed with the module. Likewise, if the assembly is going to be supported on a floor then, for example as shown in FIG. 6, a floor F' can be put in place and the modules can be positioned on top of the floor F'. Alternatively, a floor can be integrally formed with a module such that a generally four sided structure is formed, or may be developed by use of inverting a first module for engagement with a second module, such as shown in FIG. 7. As is best illustrated in FIG. 5 the bottom surfaces of at least some of the supports, such as supports 12S-1, 12S-2 and 12G, may include offset surfaces. With this configuration, when stacking one set of modules atop an inverted like set of modules, the corresponding offset surfaces engage each other and facilitate stable stacking, as shown in FIG. 7. Preferably, when the modules are set on a floor or footing the bottom surface of the supports are flat as is shown with supports 12.

11

To manage water flow, it will be appreciated that an assembly of modules typically will include one or more inlet ports (not shown) to permit water to flow into the modules from areas outside of the assembly such as, for example, water that is accumulating at the ground level or water from other water storage areas located either at ground level or other levels. The inlet ports can be located at any elevation in order to permit fluid communication with existing water drains and conduits and are commonly fluidly connected to a ground level drain and its associated conduit. Inlet ports may be specifically customized as required by the preferred site requirements to allow for the direct inlet of water into the assembly. For example, the location of the ports may be preformed during the formation of a module, if a preferred location is known, or may be formed during installation using appropriate tools.

Inlet ports may either be located in deck members of the modules of an assembly either alone or in combination with side inlet ports. Side inlet ports may be placed in customized locations and elevations in the perimeter walls to receive storm water via pipes from remote locations of a site. Multiple such inlet ports may be provided. Also, the water can either be stored within the assembly or be permitted to exit the assembly using one or more passageways, typically in the form of outlet ports.

Managing water flow from an assembly also commonly may include the use of outlet ports. Thus, assembly outlet ports may be used to direct the water out of the assembly and preferably to one or more of the following offsite locations: a waterway, water treatment plants, another municipal treatment facility or other locations which are capable of receiving water. Such outlet ports may be formed in the floor or the perimeter walls of the assembly. Assembly outlet ports may be placed in various locations and at various elevations in the perimeter walls of the channel to release the water. By way of example, but not limitation, outlet ports preferably are sized generally smaller than the inlet ports to restrict the flow of storm water exiting the assembly. Alternatively, water may exit the assembly through the process of water absorption or percolation through a floor constructed of a perforate material or through other means, such as an impermeable floor having openings.

Given the robust construction of the modules, an assembly or some modules of an assembly may be configured to include an upper traffic surface to be used at grade level. This offers the economics of additional pavement not being required in the area of the storm water retention/detention channel. To enhance the visual attractiveness of the upper traffic surface of the deck of the modules, the upper surface may include architectural finishes which are either added to the top surface of the deck member or which may be embossed into the deck portion when it is manufactured using molds or other tooling. These embossed surfaces may include but not be limited to simulated brick in various patterns, such as illustrated in FIG. 9, simulated stone pavers, and graphic illustrations. Also, the deck portion may be configured to receive actual brick or stone pavers or cut stone, inset into the top surface of the deck portion as a further architectural enhancement. For example, the module in FIG. 1 may be provided with an upper surface with the assembly being installed at an elevation which allows the upper surface of an assembly to form the traffic surface of for example, a parking lot.

Turning to FIG. 6, it will be appreciated that an assembly may be formed with alternative modules at different locations within the assembly. For instance, FIG. 6 illustrates two alternative modules that may be placed adjacent each

12

other to form an outer side wall and interior channels. In particular, a first module 110 is placed on a floor F' and is shown having a pair of supports 112 connected to and below a deck portion 114. First module 110 is somewhat similar to module 10 of FIG. 1, with a main section 118 above the supports 112 and first and second sections 120 extending from the main section 118 in a cantilevered manner. The supports 112 are spaced apart and, together with the underside of the main section 118, form an interior channel 126 in the longitudinal direction. However, each support 112 of module 110 does not include spaced apart leg sections that form a support channel therebetween in a lateral direction. In addition, the supports 112 do not include leg sections that are spaced from ends 124 of the module 110.

In FIG. 6, a side module 110S-2 is placed on the floor F' and adjacent the first module 110. The side module 110S-2 is somewhat similar to side module 10S-2, shown in FIG. 5, with a support 112S-2 underneath a deck portion 114S-2, and a substantially vertical side wall 154 extending downward from the deck portion 114S-2 to rest on the floor F'. The support 112S-2 spaced from the side wall 154 and, together with the underside of the main section 118S-2, form an interior channel 126 in the longitudinal direction. The support 112S-2 also is spaced from a longitudinal side of the deck portion 114S-2, creating a cantilevered section 120S-2 extending from a main section 118S-2. This section 120S-2 extending from the main section 118S-2 abuts the adjacent section 120 extending from the main section 118. Moreover, the supports 112S-2 and 112 are spaced apart and, together with the underside of the sections 120S-2 and 120, form an outer channel 26' in the longitudinal direction. However, the support 112S-2 of side module 110S-2 does not include spaced apart leg sections to form a support channel therebetween in a lateral direction. Such combinations of first and side modules may be used at various locations within an assembly where lateral flow is not necessarily required.

Modules also may engage each other in a different way to create further example assemblies. For instance, FIG. 7 illustrates another example disclosure of an assembly that generally will be described herein as a double depth or double level configuration. When site specific elevations allow increased depths of up to 10 feet and more, an assembly may be constructed with two levels of modules disposed one above the other. FIG. 7 shows an arrangement of the modules which is similar to the view shown in FIG. 5, except that it includes a plurality of lower modules placed in a pattern that essentially includes an inverted placement of the assembly of FIG. 5, together with the assembly shown in FIG. 5 placed directly atop the lower modules.

In a double depth configuration, as illustrated in FIG. 7, each lower module 10S-1, 10P, 10S-2 and 10G preferably has a generally upward depending U-shape, so that the deck portions 14S-1, 14, 14S-2 and 14G now form a floor. Each upper module 10S-1, 10P, 10S-2 and 10G preferably has a generally downward depending U-shape and is stacked upright on the respective like lower modules. In other words, one of the upper and lower modules is preferably inverted approximately 180 degrees relative to the other. The supports of the upper module are vertically aligned with the supports of the lower module.

Placement of the double depth configuration preferably involves placing one or several adjacent lower modules in an excavated site and then placing the corresponding upper modules on top of the lower modules. These steps are preferably repeated until the entire assembly is completed, although other configurations and methods of placement are possible. For example, one or more rows or columns, or

13

even all the lower modules in the entire reticulated assembly, may be placed in the site before placing the upper modules on top of their respective lower modules.

If desired, the upper and lower modules may be secured or fastened to each other using any conventional methods. By way of example, but not limitation, the upper and lower modules may be secured by an interlocking structure including offset engaging surfaces. Thus, to improve stability and alignment of the upper and lower supports, what would be considered the bottom surfaces of at least some of the supports when in an upright position, such as shown with supports 12S-1, 12S-2 and 12G in FIG. 5, may include offset surfaces. With this configuration, when stacking one set of modules atop an inverted like set of modules, the corresponding offset surfaces engage each other and facilitate stable stacking, as shown in FIG. 7. The channels formed by the upper and lower modules, thereafter form portions of larger channels 26D, 26D', 28D and 28D', which have an increased depth. Therefore, the double depth configuration further increases the interior volume of the assembly. In the illustrated embodiment, the lower modules 10S-1, 10P, 10S-2 and 10G include openings 70 that allow for fluid flow between channels 26D and 26D' before the water level rises to the height of channels 28D and 28D'. This allows for relatively unconstrained fluid flow even at low water levels in the assembly.

The double depth configuration of FIG. 7 has the advantage that the deck member of the lower module provides a floor which assists in structurally supporting the assembly on the underlying soil relative to vertical loads applied to the assembly. Thus, no secondary in-situ or precast concrete footing or floor is necessary. The channels formed by each of the upper and lower modules now also form portions of even larger channels which have an increased depth. So, it can be seen therefore that the double depth configuration further increases the interior volume of the assembly. The ranges of overall dimensions of each upper and lower module also may be similar to those previously described for a single depth module. As a consequence, the overall height dimension of the assembly is additive of the heights of both the upper and lower modules and provides a greater water storage capacity. However, it will be appreciated that the heights of the upper and lower module layers need not be the same, and may vary in relation to each other.

Turning to FIG. 8, a further example of a module is generally designated at 210. The illustrated module 210 includes two supports 212 and a deck portion 214 located on top of the supports 212. As with the first example shown in FIG. 1, the supports 212 are positioned underneath the deck portion 214 and spaced inwardly from longitudinal sides 216 of the deck portion 214. The supports 212 also extend downward from the deck portion 214 and are intended to rest on a solid base or footing, such as in the prior examples shown in FIGS. 3 and 6.

As with the prior examples, the deck portion 214 may be in the form of any selected shape, but is shown in the preferred configuration as a rectangular slab. The deck portion 214 includes a main section 218 and at least one further section 220 extending from the main section 218. The supports 212 are spaced inwardly from the longitudinal sides 216, such that the sections 220 extending from the main section 218 are cantilevered or overhang from the supports 212. The supports 212 also are spaced apart from one another. The supports 212 may further include leg sections 222. However, unlike the leg sections 22 of module 10 of the first example, which are spaced from ends 24 of the deck portion 14, the leg sections 222 of the example shown

14

in FIG. 8 are not spaced from the ends of the deck portion 214. As with the first example module 10, while the supports 212 each have two leg sections 222, it will be appreciated that more or fewer leg sections 222 may be configured for each support 212 and more supports 212 may be positioned under the deck portion 214.

In order to manage the flow of water, module 210 defines an interior channel 226 which is preferably open at the ends of the module 210. The interior channel 226 is defined by the supports 212 and the main section 218 of the deck portion 214. As shown in FIG. 8, the interior channel 226 extends in the longitudinal direction of the module 210 to permit the flow of water in the longitudinal direction. The module 210 also may include support channels 228 in the lateral direction. In the example illustrated, the leg sections 222 are spaced apart to define a support channel 228 therebetween. Both the interior channel 226 and support channels 228 are in fluid communication with one another so as to permit water flow in the longitudinal and lateral directions.

As illustrated, each of the channels 226, 228 of the example module 210 in FIG. 8 extends to the bottom surface 230 of the supports 212, and thus to a footing or floor on which the module 210 sits. This configuration still allows for relatively unconstrained fluid flow through the module 210 regardless of the fluid level, however, it will be appreciated that it provides more direct loading through the supports 212 near the ends of the module 210. It will be appreciated that this type of configuration may be combined with other elements, such as an end wall, to form additional module constructions.

A further example module 310 is illustrated in FIGS. 9 and 10. As noted with respect to the example module 10 shown in FIG. 1, alternative module constructions may include support channels that do not extend to the bottom surface of the supports. For example, as shown in FIG. 9, a module 310 may include supports 312 positioned below a deck portion 314, but with one or more of the supports 312 including a window opening 313. Thus, leg sections 322 still are spaced apart over most of their height, but are connected by a lower support section 323, rather than having an opening therebetween that extends to the bottom surfaces 330 of the supports 312. This construction results in interior channels 326 formed between the supports 312, and channels 328 extending through the openings 313 in each support 312. In this example, the deck portion 314 includes a patterned upper surface, representing a brick surface, with the intention that the patterned surface will be at ground level when installed.

As best seen in FIG. 10, the deck portion 314 of example module 310 includes a main section 318 positioned over the supports 312, and sections 320 extending from the main portion 318. While the leg sections 322 of the supports 312 are spaced from the ends 324 of the deck portion 314, further structure is added to the supports 312 in the form of gussets 325 to assist in supporting the sections 320 that extend from the main section 318. It will be appreciated that various forms and shapes of gussets may be included to provide enhanced support for the sections 320.

Turning to FIGS. 11 and 12, which are exploded views, another example module 410 is illustrated as having an overall configuration much like that of the module 10 of FIG. 1, but being formed in separate pieces, as opposed to being integrally cast as one piece. Accordingly, the module 410 includes supports 412 that are positioned below a deck portion 414. Supports 412 also include separate leg sections 422. It also will be appreciated that the supports and leg sections may be integrally formed while the deck portion is

15

a separate piece. Aside from the pieces being separately formed and then needing to be connected together at a later time, such as when installing the modules **410** in an assembly, the basic format and water management provided by the modules **410** is similar to that provided by the module **10**. The connections between the various pieces may be affected in any suitable manner, and may therefore involve pins, fasteners, adhesives and the like. The pieces also may have modified configurations to assist in alignment or stability, such as for example, the deck portion **414** may include longitudinal keyways cut along the underside to receive the supports **412**.

As discussed above, the supports of a module need to sit atop a footing, pad or floor to distribute the load of the module and any further loads applied thereto. However, as shown in FIGS. **13-15**, a module itself may include at least one integral footing. Thus, for example, module **510** includes a first support **512** in the form of a side wall having an opening, and a second support **512A**. The supports **512** and **512A** are positioned below a deck portion **514**. The supports **512** and **512A** also are spaced apart and, together with a main section **518** of the deck portion **514**, define a longitudinal channel **526**.

The first support **512** is located along and beneath a first longitudinal side **516** of the deck portion **514**, and includes leg sections **522**. The leg sections **522** are spaced apart and define a lateral channel **528** therebetween. The second support **512A** is spaced from the second longitudinal side **516A** of the deck portion **514**, creating a cantilevered section **520** extending from the main section **518**. The leg sections **522A** of support **512A** are spaced apart and define a like lateral channel **528** therebetween. However, supports **512A** also include integral footings **F"** formed at the lower end of leg sections **522A**. It is appreciated that in some embodiments both leg sections of a module may include integral footings (not shown).

Typically, leg sections of a module are positioned upon the center of a footing such that the module is balanced on the footing. However, the integral footing **F"** as shown in FIGS. **13-15** extends from a leg section **522A**. This arrangement allows for relatively balanced loading of adjacent modules onto the integral footing. The integral footings **F"** of module **510** are incorporated into an assembly when using additional modules that have a side wall, such as is provided by support **512**. Thus, as shown in FIGS. **14** and **15**, a series of modules **510** may be placed adjacent each other, so that the side wall support **512** of one module **510** sits atop the integral footing **F"** of the complementary support **512A**. In this way, a footing would be needed for each module **510** at one end of an assembly, but the modules **510** would provide the necessary footings throughout the length of a series of similarly situated modules **510**. Therefore, the weight placed on the integral footing of one module is balanced out by weight from an adjacent module. The placement of a side wall support **512** of an adjacent module on the integral footing **F"** may eliminate the structural moment otherwise imposed on the integral footing **F"** by the support **512A**. In addition, when a support **512** is placed on an integral footing **F"**, the support **512** also abuts the longitudinal side wall **516A** of the deck portion **514**. This arrangement creates a further longitudinal channel **526'** defined by the section **520** extending from the main section **518**, the integral footing **F"**, and the supports **512** and **512A**. It will be appreciated that various forms of integral footings may be included with a support.

From the foregoing description of the several examples of modules and underlying support surfaces, it will be appre-

16

ciated that a method and apparatus are provided for managing the flow of water and/or retaining or detaining water, such as storm water, beneath a ground surface. In various aspects, one may practice the method preferably by placing a plurality of modules adjacent each other, so as to connect a plurality of longitudinal channels and to connect a plurality of lateral channels. The longitudinal channels preferably are each defined by at least one substantially horizontal deck portion and supports underlying the deck portion. At an outer boundary of an assembly, the longitudinal channels may be defined by a deck portion and by at least one substantially vertical side wall. The lateral channels are each defined preferably by a portion of a corresponding deck and a portion of a corresponding support, such as by an opening between spaced apart leg sections of a support.

Preferably, both the longitudinal and lateral channels have a somewhat similar cross-section, and are in longitudinal and lateral alignment to form continuous longitudinal and lateral channels, although similarity of cross-sections and direct alignments may not be necessary for a given site plan. The respective longitudinal and lateral channels also preferably are adjacent and in fluid communication with one another, although they may be disposed in other configurations as desired by the existing or planned underground obstacles. Further, it is preferred that each support has a bottom surface and that the longitudinal and lateral channels extend upwardly from a bottom surface of a support, to allow relatively unconstrained water flow in the both directions. However, as shown in FIG. **9**, the openings forming lateral channels through modules need not necessarily extend to the bottom surface of a support.

The method further includes creating an outer boundary for the longitudinal and lateral channels by placing modules having side walls along the periphery of the assembly. As discussed above, portions of the peripheral side walls may include one or more assembly access inlet and/or outlet ports, to receive or release water.

In one aspect, the method includes connecting longitudinal and lateral channels which are defined by at least one interior module having a corresponding deck portion and at least one support. For example, an assembly may include connecting a plurality of interior modules, such as shown in FIG. **1**, within an excavation site. The step of connecting the modules preferably includes aligning the ends of adjacent modules, so that the deck portions abut each other and the individual longitudinal channels of each interior module collectively form a continuous longitudinal channel through the entire assembly. Preferably, the step of connecting modules further includes aligning the sides of adjacent modules, so that the deck portions abut one another and the individual lateral channels of each interior module collectively form a continuous lateral channel through the entire assembly. Side modules, both in configuration for a longitudinal end or in a configuration for a lateral side, as well as corner modules may be placed peripherally around the interior modules in an aligned configuration, so that their corresponding longitudinal and lateral channels form additional portions of the continuous channels. As noted above, the substantially vertical walls of the supports that form side and corner modules are located at the periphery of the assembly and have either an imperforate or perforate surface and may define inlet and outlet ports.

For installation of an assembly, after a particular site has been excavated and the underground obstructions accounted for, a first module is placed into the ground. The first module may be any one of an interior module, a side module, or a corner module. Adjacent modules may be placed in longi-

17

tudinal and lateral alignment with the first modules to form continuous longitudinal and lateral channels. However, it will be appreciated that the modules may be set in an offset brick-type pattern that may not provide alignment for the lateral channels. Given that interior modules are placed toward the interior of the assembly, while side and corner modules are placed at the periphery of the assembly to form side walls, end walls and corners, it can be seen that the modules may be placed in any order within the ground.

Although each module is shown as placed in end-to-end, side-by-side and in adjacent alignment, it is also possible to place the modules in a spaced apart configuration with connecting portions spanning between the spaced apart modules. Also, the assembly access inlet and outlet ports can be located in predetermined locations or formed in the side portions during installation in order to ensure that the inlet and outlet ports are aligned with existing underground drains and conduits. Alternatively, an outlet port may not be required where the floor of the assembly is perforate such as, for example, where the floor includes one or more openings or is formed of a porous or aggregate material which allows for percolation and absorption of the water into the ground.

The assemblies typically are designed for water to flow into the assembly through one or more inlet ports, and to store the water for a certain interval of time. The water then is allowed to flow out of the assembly either through one or more outlet ports, through a porous or perforate floor, or a combination of both. During entry and storage of water, such as storm water, the lateral and longitudinal aligned channels allow relatively unconstrained water flow within the assembly. An assembly also may be sloped such that a portion of the assembly having an inlet port is located at a slightly higher elevation, while a portion of the assembly having an outlet port is located at a lower elevation. This configuration will assist the tendency of the water to flow under the influence of gravity.

In another aspect of the disclosure, the method may include the step of installing a plurality of modules within the ground at a depth that will leave the top surface of at least one of the deck portions exposed, or at a depth at which none of the top surfaces of the deck portions will be exposed. A further installation may be achieved by installing at a relatively greater depth in the ground a first plurality of modules in an inverted configuration whereby the deck portion now forms a floor and the U-shape is upwardly depending, and then placing a second plurality of corresponding modules in an upright configuration, having the U-shape downwardly depending and being stacked atop the inverted modules. Lateral and longitudinal channels may be aligned to ensure relatively uninterrupted fluid communication through the assembly. Alternatively, a first set of modules may be placed in an upright manner forming a first level, and then a second set of modules may be placed atop the first level so as to form an upper second level of modules.

From the foregoing discussion, it will be appreciated that various examples have been disclosed that possess or permit various applications or configurations of assemblies for the management of water beneath a ground surface. While the underground modular assemblies herein disclosed constitute preferred example configurations, it is understood that the disclosure is not limited to these precise example modules for forming underground channels and that changes may be made therein. For example, the openings which define the longitudinal and lateral channels may have several geometric shapes other than those illustrated. It also is realized that many other geometric configurations for modular assemblies are possible. Moreover, it will be understood that one

18

need not enjoy all of the potential advantages disclosed herein to practice the presently claimed subject matter.

We claim:

1. A module for use in an assembly including a plurality of modules for managing the detention or retention of fluid beneath a ground surface, the module comprising:

a deck portion having a main section, the deck portion having first and second side edges extending in a first direction, first and second ends each having a corresponding end edge extending in a second direction, and a thickness;

first and second spaced-apart supports that extend downward from the deck portion;

wherein the deck portion is located on top of the first and second supports, and the first and second supports are load-bearing;

wherein the first support is spaced inwardly from the first side edge so that part of the deck portion extends beyond an outside edge of the first support to form a first cantilevered section of the deck portion extending laterally from the main section;

wherein the second support is spaced inwardly from the second side edge so that another part of the deck portion extends beyond an outside edge of the second support to form a second cantilevered section of the deck portion extending laterally from the main section; wherein the first and second supports together with the main section of the deck portion define an interior channel extending in the first direction permitting fluid flow therein;

wherein the first one of said supports includes a first pair of spaced-apart, load-bearing legs;

wherein the first cantilevered section and the first support define at least partially a first outer channel in the first direction permitting fluid flow therein beneath the first cantilevered section;

wherein the second cantilevered section and the second support define at least partially a second outer channel extending in the first direction permitting fluid flow therein; and

wherein the deck portion including the first and second cantilevered sections and the supports comprise a single, integrally-formed piece of precast concrete.

2. The module of claim 1 wherein the module further includes a cross channel extending in the second direction.

3. The module of claim 2 wherein the cross channel is generally located midway between the ends of the deck portion.

4. The module of claim 2 wherein the cross channel is generally located at an end of the module.

5. The module of claim 2 wherein the first support includes a longitudinal portion extending along at least a portion of the underside of the deck portion in the first direction between the first and second ends, the first pair of spaced-apart legs depend downwardly from said longitudinal portion, and wherein the cross channel extends between said first pair of spaced-apart legs.

6. The module of claim 2 wherein said first support includes a longitudinal portion that extends downward from an underside of the deck portion;

wherein the longitudinal portion of the first support extends along the module in the first direction, beneath the deck portion, and extends downward to an intermediate position between the underside of the deck portion and the bottom of the module;

wherein the first pair of spaced-apart legs extend downward from the longitudinal portion of the supports,

19

wherein the longitudinal portion of the first support includes a bottom edge that provides one boundary of the cross channel, and

wherein the legs nearest to the end edges of the deck portion are spaced inwardly therefrom and define at least partially first and second outer cross channels extending in the second direction.

7. The module of claim 2 wherein a cross-sectional size of the interior channel is approximately the same as a cross-sectional size of the cross channel.

8. The module of claim 1 wherein the module further includes first and second outer cross channels generally located at the first and second ends of the module, each cross channel extending in the second direction perpendicular to the first direction.

9. The module of claim 8 wherein the module further includes a central cross channel extending in the second direction, wherein the central cross channel is generally located midway between the ends of the deck portion.

10. The module of claim 9 wherein a cross sectional area of the central cross channel is generally twice as large as a cross sectional area of the outer cross channel so that when two such modules of the same size are placed end-to-end, a first outer cross channel of one module would be adjacent to a second outer cross channel of the other module so that a merged cross channel would have a cross sectional area approximately equal to the cross sectional area of the central cross channel of a single module.

11. The module of claim 1 wherein the thickness of the deck portion is in the range of five inches to twelve inches and a width of the deck portion in the second direction is between six feet and 9.5 feet.

12. The module of claim 11 wherein a thickness of the deck portion is approximately seven inches and the width of the deck portion is up to approximately 9.5 feet.

13. The module of claim 1,

wherein said second support includes a second pair of load-bearing legs spaced laterally inward from the second side edge of the deck portion,

wherein the legs of the second support are spaced apart from each other to further define said cross channel such that the cross channel extends through the module between the four load-bearing legs of the first and second pairs of legs; and

wherein the cross channel extends upwardly from a bottom surface of a load-bearing support to permit relatively unconstrained flow of fluid therein.

14. The module of claim 13:

wherein the first cantilevered section extends laterally beyond the first support;

wherein the second cantilevered section extends laterally beyond the second support;

wherein the second cantilevered section and the second support at least partially define a second outer channel extending in the first direction;

wherein the legs of the corresponding first and second supports at least partially define at least one cross channel extending in the second direction and intersecting the interior channel;

whereby the module provides at least four channels.

15. The module of claim 14 wherein the second support includes a second pair of spaced-apart, load bearing legs; wherein the first and second pairs of legs together with the first and second supports at least partially define three cross channels extending in the second direction and intersecting the interior channel;

whereby the module provides at least six channels.

20

16. The module of claim 15 wherein one of the three cross channels is a central cross channel and has a cross sectional area that is larger than the two other cross channels.

17. The module of claim 1, wherein at least one of the legs is spaced inwardly from the nearest end edge of the deck portion so that the deck portion extends in the first direction beyond said at least one leg.

18. The module of claim 1 further including a lower support section extending in the first direction between two of said legs.

19. The module of claim 1, wherein at least one of the supports is tapered in thickness along at least part of its vertical dimension.

20. The module of claim 1, wherein the deck portion main section has a thickness that is different from a thickness of the first cantilevered section.

21. The module of claim 1 wherein the module comprises a side module and the second support comprises a side wall extending integrally from the deck portion to the bottom of the module.

22. The module of claim 1 wherein the module is an end module and further comprises an end wall extending downward to the bottom of the module from the first or second end edge of the deck portion.

23. The module of claim 22 wherein the module is a corner module wherein the second support comprises a side wall extending downward to the bottom of the module from the second side edge of the deck portion, wherein the end wall contacts the side wall to form a closed corner.

24. The module of claim 1 wherein said first cantilevered section of the deck portion tapers in thickness.

25. The module of claim 1 wherein at least one of the supports includes an integral footing which extends from a bottom portion of said support.

26. The module of claim 1 wherein the thickness of the deck portion is smaller than a deck thickness that would be required if the deck portion did not have the first cantilevered section extending beyond said first support.

27. A module for use in an assembly including a plurality of modules for managing the detention or retention of fluid beneath a ground surface, the module comprising:

a deck portion having a main section, the deck portion having first and second side edges, first and second ends each having a corresponding end edge, and a thickness;

first and second spaced-apart supports that extend downward from the deck portion;

wherein the deck portion is located on top of the first and second supports, and the first and second supports are load-bearing;

wherein the first support is spaced inwardly from the first side edge so that part of the deck portion extends beyond an outside edge of the first support to form a first cantilevered section of the deck portion extending laterally from the main section;

wherein the first and second supports together with the main section of the deck portion define an interior channel extending in a first direction permitting fluid flow therein;

wherein the first one of said supports includes a first pair of spaced-apart, load-bearing legs;

wherein the first cantilevered section and the first support define at least partially a first outer channel in the first direction permitting fluid flow therein beneath the first cantilevered section;

21

wherein the deck portion including the first cantilevered section and the supports comprise a single, integrally-formed piece of precast concrete;

wherein the module further includes a cross channel extending in a second direction;

wherein said first support includes a longitudinal portion that extends downward from an underside of the deck portion;

wherein the longitudinal portion of the first support extends along the module in the first direction, beneath the deck portion, and extends downward to an intermediate position between the underside of the deck portion and the bottom of the module;

wherein the first pair of spaced-apart legs extend downward from the longitudinal portion of the first support, wherein the longitudinal portion of the first support includes a bottom edge that provides one boundary of the cross channel,

wherein the legs nearest to the end edges of the deck portion are spaced inwardly therefrom and define at least partially first and second outer cross channels extending in the second direction; and

wherein the longitudinal portion of the first support includes end edges that are vertically aligned with the first and second end edges of the deck portion.

28. A module for use in an assembly including a plurality of modules for managing the detention or retention of fluid beneath a ground surface, the module comprising:

a deck portion having a main section, the deck portion having first and second side edges, first and second ends each having a corresponding end edge, and a thickness;

first and second spaced-apart supports that extend from the deck portion to a bottom of the module;

wherein the deck portion is located on top of the first and second supports, and the first and second supports are load-bearing;

wherein the first support is spaced inwardly from the first side edge so that part of the deck portion extends beyond an outside edge of the first support to form a first cantilevered section of the deck portion extending laterally from the main section;

wherein the second support is spaced inwardly from the second side edge so that part of the deck portion extends beyond an outside edge of the second support to form a second cantilevered section of the deck portion extending laterally from the main section;

wherein the first and second supports together with the main section of the deck portion define an interior channel extending in a first direction permitting fluid flow therein;

wherein each said support includes a respective pair of spaced-apart, load-bearing legs;

wherein the module includes a cross channel extending in a second direction;

wherein the first cantilevered section and the first support define at least partially a first outer channel in the first direction permitting fluid flow therein;

wherein the second cantilevered section and the second support define at least partially a second outer channel in the first direction permitting fluid flow therein;

wherein the deck portion including the first and second cantilevered sections, the supports, and the legs of the supports comprise a single, integrally-formed piece of precast concrete;

22

wherein each support includes a respective longitudinal portion that extends downward from an underside of the deck portion;

wherein each longitudinal portion of each support extends along the module in the first direction, beneath the deck portion, and extends downward to an intermediate position between the underside of the deck portion and the bottom of the module;

wherein the spaced-apart legs extend downward from the longitudinal portion of the respective supports;

wherein each longitudinal portion includes a bottom edge that provides one boundary of the cross channel;

wherein the legs nearest to the end edges of the deck portion are spaced inwardly therefrom and define at least partially first and second outer cross channels extending in the second direction permitting fluid flow therein; and

wherein the interior channel, cross channel, first and second outer channels, and first and second outer cross channels are in fluid communication.

29. The module of claim **28** wherein the thickness of the deck portion is smaller than a deck thickness that would be required if the deck portion did not have the first cantilevered section extending beyond said first support.

30. The module of claim **28**, wherein the deck portion main section has a thickness that is different from a thickness of the first and second cantilevered sections.

31. The module of claim **28** wherein each said cantilevered section of the deck portion tapers in thickness so that it is thinner at the side edges than where the cantilevered section joins the corresponding support.

32. The module of claim **28** further comprising at least one gusset extending from one of the supports, said gusset supporting the first cantilevered section extending laterally from the main section.

33. The module of claim **28** wherein a cross-sectional area of the interior channel is approximately the same as a cross-sectional area of the cross channel.

34. The module of claim **28** wherein at least one of the supports includes an integral footing which extends from a bottom portion of said support.

35. The module of claim **28** wherein at least some of the channels extend to the bottom of the module and the module is configured to permit substantially unrestricted fluid flow within the at least some of said channels.

36. The module of claim **28** wherein when two of said modules are placed end-to-end, the outer cross channel that is formed between the legs of one module and the legs of the other module has approximately a same cross sectional size as the cross channel of each module.

37. The module of claim **28** wherein said module is formed without the use of pre-stressed concrete.

38. The module of claim **28** wherein the module is an end module and further comprises an end wall extending downward to the bottom of the module from the first or second end edge of the deck portion.

39. The module of claim **28** wherein the module has a width in the range of about 2 feet to about 10 feet.

40. The module of claim **39** wherein the thickness of the deck portion of the module is in the range of five inches to twelve inches.

41. The module of claim **40** wherein a width of the deck portion is between about 8.5 feet and 9.5 feet.

42. The module of claim **28** wherein the thickness of the deck portion is smaller than a deck thickness that would be required if the deck portion did not have the first cantilevered section extending beyond said first support.

23

43. A module for use in an assembly for managing the detention or retention of fluid beneath a ground surface, the module comprising:

a rectangular deck portion having a length in a first direction longer than its width in a second direction perpendicular to the first direction and having first and second side edges on opposite sides of the deck portion and extending in the first direction, and the deck portion also having first and second end edges on opposite ends of the deck portion, the end edges extending in the second direction;

two supports that extend integrally downward from an underside of the deck portion to a bottom of the module, wherein the supports are load-bearing;

wherein the deck portion includes a main section and a first cantilevered section extending laterally from the main section to the first side edge, wherein a nearest one of said two supports is spaced inwardly from the first side edge, wherein the first side edge of the deck portion is a side edge of the first cantilevered section;

wherein the deck portion includes a second cantilevered section extending laterally from the main section to the second side edge, wherein the support that is nearest to the second side edge is spaced inwardly therefrom, wherein the second side edge of the deck portion is a side edge of the second cantilevered section;

the supports being spaced apart and together with the main section of the deck portion defining an interior channel extending in the first direction and permitting fluid flow therein;

wherein at least one of the supports includes at least two spaced-apart, load-bearing legs that at least partially define a cross channel in the second direction, the cross channel extending between the legs;

wherein the first and second cantilevered sections and their respective nearest supports define at least partially first and second, spaced-apart outer longitudinal channels extending in the first direction permitting fluid flow therein, the interior channel and each of said outer longitudinal channels are generally parallel to each other;

wherein the legs are spaced inwardly from the first end edge of the deck portion so that the end of the deck portion corresponding to the first end edge overhangs the legs to define at least partially an outer cross channel extending in the second direction;

wherein the interior channel, cross channel, outer cross channel, and outer longitudinal channels are in fluid communication; and

wherein the deck portion including its first and second cantilevered sections and the supports are a single, integrally-formed piece of precast concrete.

44. The module of claim 43 wherein the module is an end module and further comprises an end wall extending downward to the bottom of the module from the first or second end edge of the deck portion.

45. The module of claim 43 wherein said first cantilevered section of the deck portion tapers in thickness so that it is thinner at the side edges than where the cantilevered section joins the corresponding support.

46. The module of claim 43 wherein a thickness of the deck portion is smaller than a deck thickness that would be required if the deck portion did not have the first cantilevered section extending beyond said first support.

47. A module for use in an assembly for managing the detention or retention of fluid beneath a ground surface, the module comprising:

24

a precast, concrete structure formed as a single, integrally-formed piece having a rectangular deck portion having a length in a first direction and a width in a second direction;

first and second load-bearing, spaced-apart support members, each including a respective pair of spaced-apart, downwardly-dependent, load-bearing legs, thereby including first and second pairs of legs;

wherein the deck portion overhangs the first and second pairs of legs in both the first direction and the second direction perpendicular to the first direction to form four cantilevered sections of the deck;

an interior channel beneath the deck portion extending in the first direction, having the first pair of legs on a first side of the interior channel and the second pair of legs on a second side of the interior channel;

a cross channel extending in the second direction and extending between the first and second pairs of legs;

a first outer channel extending beside the interior channel, extending laterally beside one pair of the legs;

a second outer channel extending beside the interior channel, extending beside the other pair of the legs; and wherein all of said channels are in fluid communication.

48. The module of claim 47 further comprising first and second outer cross channels extending in the second direction, said outer cross channels being located outward from the legs.

49. The module of claim 48 wherein a cross sectional area of the cross channel is generally twice as large as a cross sectional area of the outer cross channel so that when two such modules of the same size are placed end-to-end, the first outer cross channel of one module would be adjacent to the second outer cross channel of the other module so that a merged cross channel would have a cross sectional area approximately equal to the cross sectional area of the central cross channel of a single module.

50. The module of claim 47 wherein all of the channels extend to a bottom of the module and permit unconstrained fluid flow.

51. The module of claim 47 wherein fluid flow through one of the channels is restrained by a further precast concrete member that is unitary with one or more of the legs of the module and is located at a lower portion of the module.

52. The module of claim 47 wherein a cross sectional area of the cross channel is approximately the same as a cross sectional area of the interior channel.

53. The module of claim 52 wherein the module width is between 8 and 9.5 feet and a thickness of the deck portion is about 7 inches.

54. The module of claim 47 wherein said first cantilevered section of the deck portion tapers in thickness so that it is thinner at the side edges than where the cantilevered section joins the corresponding support.

55. The module of claim 47 wherein the module has a width in the range of about 2 feet to about 10 feet.

56. The module of claim 55 wherein a thickness of the deck portion of the module is in the range of five inches to twelve inches.

57. The module of claim 56 wherein a width of the deck portion is between about 8.5 feet and 9.5 feet.

58. The module of claim 47 wherein a thickness of the deck portion is smaller than a deck thickness that would be required if the deck portion did not have the first cantilevered section extending beyond said first support.